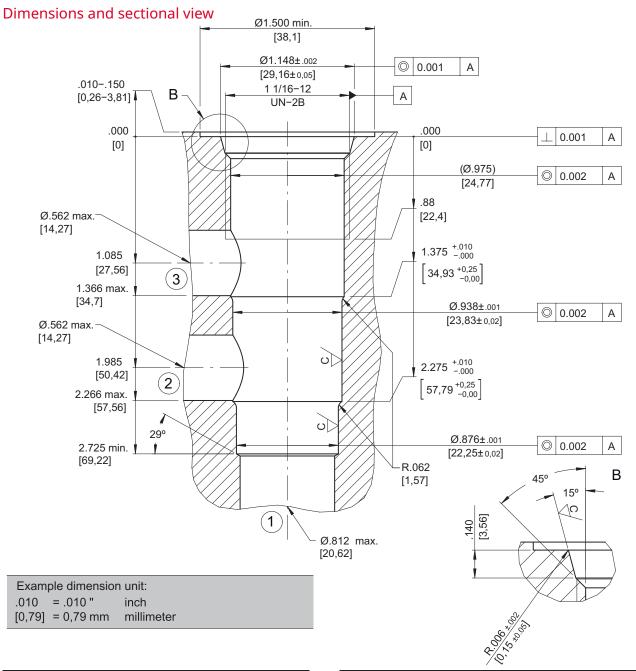


# General information Cavity





Dimension Tolerances			
Unless otherwise specified			
0.000	± .005"		
0.00	± .010"		
Angles	± 1/2°		

Surface roughness				
	C		D	
Ra	45 μin		125 µin	
Na	( 1	I.15 μm )	( 3.2 µm )	
7	D	Unless otherwise specified		



# Installation information



# ATTENTION!

You must maintain the specified positional and diametral tolerances. To ensure trouble-free operation of the screw-in cartridges, we strongly recommend that pilot drilling, boring, reaming and cavity thread-cutting are always performed in one setup.



### NOTE!

The cavity type C1230 complies with the standard according to ISO 17209: 1 1/16-03-0-13.



### NOTE!

Weofferformtoolsetsforsale or hire. For further information, see data sheet 520-P-000050.

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Type series: Cavity C1230 2/2 Reference: 520-P-000330-EN-01/03.2023